



Job Description

Job Title	Machine Borer (Jig/ Horizontal)	Department	Machine Department
Reports to	Section Manager		

Job purpose

To bore/ machine aircraft components to precision limits

Duties and responsibilities

All employees are required to use the LTLGS Integrated Quality Management System IQ Move.

- To operate all types of boring machines to fine limits.
- To be able to work on own initiative.
- To be able to read and understand technical drawings.
- To take responsibility of work and others.
- To have an understanding of types of horizontal boring practices.
- To be able to measure in imperial.
- To work in accordance company with procedures/ OHM/ CMM/ SOPM.
- An awareness and understanding of responsibilities outlined in the Company's environmental procedures.
- You will be required to maintain Practical Experience Record (PER) book.
- You may be required to train personnel with a specified area subject to your qualifications and experience.
- All duties shall be undertaken in compliance with Safety and Environmental Regulations and Company Procedures

Working conditions

- The position requires from time to time flexibility in working hours including working overtime at weekends.
- The nature of the job requires the applicant to come into contact with various greases and oils
- The position involves the training and use of overhead cranes.
- The job requires the applicant to understand manual handling
- The job requires the use of hand tools and power tools.
- The position involves the use of ovens
- The position involves the use of complex machinery
- The ability to keep your working area clean and tidy and to a 5s standard

Physical requirements

- The job requires the applicant to stand for a prolonged amount of time with a number of breaks throughout the day.
- The position and process involves lifting heavy aircraft components.

Direct reports

- The job has no direct reports



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Person Specification

Education and qualifications

- Educated to at least GCSE level or equivalent
- Ability to communicate fluently in written and spoken English

Experience and knowledge

- Familiar with the use of computers, including word processing, spreadsheets and data based programmes.
- Trained in machine shop technology and working practices.
- Experienced working knowledge of horizontal boring machines.
- Experienced working knowledge of Jig borers
- Aerospace background not essential but would be preferred.
- Extensive experience working with horizontal boring machines
- Knowledge of CNC Boring Perferable

Personal qualities

- Able to use their own initiative
- Strong analytical skill set.
- Good communicator- ability to communicate with staff on business, and other issues that affect the business
- Good planning, organisation and administration skills, PC literate
- Able to maintain performance under pressure
- Ability to make decisions
- Profound level of problem solving skills
- Able to communicate with all levels of Management
- Willingness to learn new skills to help the Company achieve its targets
- Able to communicate with all levels of Management
- Must be a strong team player willing to improve and learn methods and processes with the attitude to pass on knowledge and help with the improvement of the working environment within the Plating department

Other Requirements

- N/A

Mandatory Training Requirements

Examples likely to include:

- Induction



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- Human Factor Training
- Manual Handling
- IQ Move User Training
- QPulse User Training

Other Training Requirements...

- LEAN Basic Training (if required)